

PLAM STONE

Concrete mixture for stamped wall

DESCRIPTION

Plam Stone Isoplam® is a premixed fiber-reinforced product based on cement, selected aggregates, oxides and additives; it is used to prepare suitable mortars to be kneaded and stamped with rubber mats. It is possible to imitate vertical face view stones, rocks, bricks, wooden strips, etc. on existing supports (such as walls, columns, risers of the steps, etc.).

FIELDS OF USE

Plam Stone Isoplam® is very appreciated in all those environments where already existing vertical elements have to be aesthetically enhanced; it is widely used in the civil sector (to cover fireplaces, columns, walls ...) as well as in sales areas (walls of showrooms, shops, offices, etc.).

TECHNICAL FEATURES & PERFORMANCES

The product Plam Stone Isoplam® conforms to UNI EN 998-1:2010 standards.

| <i>Performance feature</i> | <i>Test method</i> | <i>Product performance</i> |
|---|-------------------------|---|
| Reaction to fire | - | A1 |
| Water absorption | UNI EN 1015-18:2004 | W2 |
| Water permeability | - | NPD |
| Vapor permeability | UNI EN 1015-19:2008 | 46μ , 17,4μ |
| Adhesion | UNI EN 1015-12:2002 | 1,48 N/mm ² |
| Adhesion after cycles of ageing and freeze-thaw | UNI EN 1015-21:2004 | 1,22 N/mm ² on concrete slab |
| Thermal conductivity / Density | - | 0,54 [W/(m·K)] |
| Thermal conductivity | - | NPD |
| Durability of one coat | - | NPD |
| Durability of several coats | - | NPD |
| VOC emissions | UNI EN ISO 16000-9:2006 | A+ |
| Bending strength | UNI EN 1015-11:2007 | 5,44 N/mm ² |
| Compressive strength | UNI EN 1015-11:2007 | 16,14 N/mm ² |

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|---------------------|-----------------------|---------------------|
| Hydraulic shrinkage | UNI 11307:2008 | £ 0,0011 at 90 days |
| Sound absorption | UNI EN ISO 11654:1998 | 0,30 |

SUPPORT PREPARATION

The substrate must be cleaned from oils, resins, dirt, wax, efflorescence and must be well cohesive and not friable. Existing paint on the surface must be removed by sanding. Roughen support when possible. Fill any cracks or holes with Ipm Epoxy Kit Isoplam®, observing carefully any structural joints. Where necessary, you may lay a rough coat with sand and cement. Apply Isoplam® Fiberglass Net in the presence of different elements for composition and conformation. In case the support is particularly porous, or in case of high temperatures or with windy weather, you must moisten the surface just before the application of Plam Rock Isoplam® in order to avoid the rapid absorption of the water contained in the mortar and its rapid drying. Treat the support (especially if it is smooth concrete) with Deco Primer Base Isoplam®. The inadequate preparation of the surface can affect the adhesion of the mortar. Plam Stone Isoplam® is not applicable on plaster, metal, wood (blocks and panels), on too damp walls. It is applicable on certain types of polystyrene: please check our technicians before applying on this kind of surfaces.

APPLICATION

In a cement mixer or mixer, prepare the mortar with Plam Stone Isoplam® carefully mixed with 4.5-5 L of clean water. The amount of water must be kept constant to prevent differences in shade. The mortar obtained must be used within an hour. Apply a first coat of mix by smoothing it onto the support and, before it dries, spread the second coat; for thicknesses greater than 2 cm, apply the mix in several successive layers at least 1 day apart and roughening the lower layer. Plam Stone Isoplam® must be smoothed onto the support maintaining a uniform thickness. Once the plaster has reached the ideal consistency for printing, apply a light layer of Plam Liquid Rele Isoplam® on the Isoplam® rubber molds using an Isoplam® Nebulizer and proceed to print. Repeat the application of Plam Liquid Rele Isoplam® on the molds as soon as they begin to dry. You can touch up or engrave the plaster within 8-18 hours, depending on the weather conditions, using the Isoplam® Corrector Kits.

Plam Stone is supplied in the following colors: white, gray, ivory. Within a couple of days, if requested, you can color the plaster with Plam Wax Isoplam or Plam Paint Isoplam. Alternatively, you can color the mixture directly by adding 0,5 kg of Plam Color Isoplam for every 125 kg of Plam Stone.

Once the coloring pastes have dried, you can protect the work by applying a coat of Plam Wax Neutral Isoplam®, Plamacryl Isoplam® (water-based, suitable for interiors) or Plam Sealing Isoplam® (solvent-based).

Note: The hardening time varies depending on the substrate, the thickness of the mortar and the environmental conditions. It is important to pay attention to the climatic and atmospheric conditions: avoid applying Plam Stone Isoplam® in the presence of strong winds, during the hottest hours of the day (in summer), in full summer sun (in this case, take care to keep the surface of the plaster moist for a couple of days) or with temperatures that are not between 5°C and 30°C. If applied indoors, it is necessary to avoid sudden changes in temperature. These precautions will prevent the formation of cracks and fissures.

CONSUMPTION



12-13 Kg/m² for each 10 mm of thickness.

PACKAGING & COLORATIONS

Plam Stone Isoplam® is packaged in sealed polyethylene double-layer bags of 25 kg and it is available in three colors: white, gray and ivory.

Upon request and for a minimum quantity of 1200 kg, Isoplam can supply customized colors.

STORAGE, EXPIRY, WARRANTY & SAFETY

Plam Stone Isoplam® is guaranteed for 10 months if stored in its original packaging in dry and ventilated place, with temperatures not lower than 5 °C.

The packaging date is shown on the package (the lot number indicates, in sequence, year / week / day).

Isoplam® does not guarantee its products if mixed or overlapped with other similar products.

The quality of the raw materials used and Isoplam® production system are ensured by the ISO 9001: 2015 quality system.

Consult the Safety Data Sheet before use.

Each individual work must be completed using a single production lot, otherwise Isoplam Srl is not responsible for differences in color.

IMPORTANT:

The product PLAM STONE is intended for the use as indicated above. Adding any other product will impair the final result. All information contained herein is based on the best practical experiences and laboratory research. It is the customer's responsibility to determine whether the product is suitable for the intended application. The manufacturer declines all responsibility on the results due to incorrect application of its products. The product shall always be tested on a small area before full scale application. This data sheet replaces all previous data sheets. ISOPLAM reserves the right to change the data on the data sheet at any time. PLAM STONE is intended for professional use only. ISOPLAM provides frequent and on demand trainings for its customers. The use of ISOPLAM products without receiving the proper certification will be at the customer's own risk.